

Work Order ID 66356

Friday, February 11, 2011 1:03:36 PM

Page 1

Item ID: D350-567-023

Accept

Revision ID:

Item Name: Replacement Window, Large

Start Date: 2/11/2011 Start Qty: 1.00

Required Date: 2/11/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-023

CHG002

8u/02/11

OK for CL 11/02/11

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

11/2/11 SP

120

QC4- 100% Inspect kits for completeness

0.00



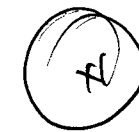
QC

Memo

0.00

Quality Control

8u/02/11



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Item ID: D350-567-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Window, Large

Start Date: 2/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-023

Location: CPPP Rev: 23

11/21/11 SP/PD

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

OK 11/02/11
WTF
11-02-11

Picklist Print

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Work Order ID: 66356

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 2/11/2011

Required Date: 2/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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212-12
Receptacles

Purchased No

110 Each 126.0000

9

9

Location

Loc Qty

Loc Code

ST381

126

116398

26

116799

100

2600-6
Camlock Stud

Purchased No

110 Each 13.0000

9

9

Location

Loc Qty

Loc Code

ST381

13

114238

4

115814

1

116513

8

2600-LW
Camloc Retaining Washer

Purchased No

110 Each 101.0000

9

9

Location

Loc Qty

Loc Code

ST381

101

114355

3

115581

9

116398

39

116799

50

11/2/11

115814 11/2/11

11/2/11

9

Picklist Print

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Work Order ID: 66356

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 2/11/2011

Required Date: 2/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN526C832R9

Purchased

No

110

Each

167.0000

22

22



Screw

Location

Loc Qty

Loc Code

ST327

167

116471

1

116540

166

AN960JD8

NAS1149DN832J

Purchased

No

110

Each

10.0000

50

50



Washer

Location

Loc Qty

Loc Code

ST347

10

105059

10

D2463

Manufactured

No

110

f

385.4305

6.25

6.578947



Seal

Location

Loc Qty

Loc Code

ST404

385.43053

55561

1.68

62597

0.00053

64944

383.75

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

D2942

Manufactured

No

110

Each

1.0000

1



Replacement Window

Location

Loc Qty

Loc Code

ST209

1

65971

1

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Shop Packet Print

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Work Order ID: 66356

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 2/11/2011

Required Date: 2/11/2011

Start Qty: 1.00

Required Qty: 1.00

DT8439

Manufactured No

110 Each

0.0000

1

1

template

FG-778150-550-ROL

Purchased No

110 sf

1,479.150

20

20

7781 9oz Glass 50"x125yd

Location

Loc Qty

Loc Code

ST404

1479.15

108932

18

111166

397

113905

1064.15

2 Square Yards

MS20470AD3-5

Purchased No

110 Each

4,004.000

18

Rivet

Location

Loc Qty

Loc Code

ST319

4004

104817

3030

9682

974

MS21042L08

Purchased No

110 Each

228.0000

22

22

Nut

Location

Loc Qty

Loc Code

ST300

228

116513

28

116823

200

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET